

# Work Order ID 50276



Page 1

July 14, 2009 11:16:54 AM

Item ID: K10021

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Spacepod Hardware Kit (-241)

Start Date: 7/15/09 Start Qty: 4.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100	Pick Kit	0.00
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Packaging	Memo	0.00
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Packaging

9/7/15 *Pro* *SP*

110	QC4- 100% Inspect kits for completeness	0.00
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QC	Memo	0.00
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Quality Control

*=> 8/10/16*

*LC* *f*

120	Identify as per dwg & Stock Location: _____	0.00
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Packaging	Memo	0.00
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Packaging

9/7/16 *Pro* *SP*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_



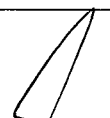
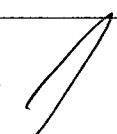
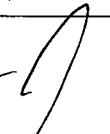
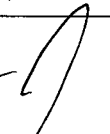
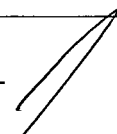
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B K10021 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: W Date: 09-07-21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:50276		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
9/7/15	# 100	missing parts From P.c.k list  R.C. was not added	 105142	ADD missing parts	9/7/15	B43233 B35455 B37674 M104916 M111279 M111278	 105142	S 09/07/15
				D3015-3 B# _____ x 1 per kit				
				D3547-1 B# _____ +1 per kit				
		to new Bom when changing over from ALPAC to intuitive	 105142	D3554-7 B# _____ +1 per kit		B37674 M104916 M111279 M111278	 105142	S 09/07/15
				Am526C83214 B# _____ x8 per kit				
				Am603D576 B# _____ x3 per kit				
		 105142	 105142	MS 21642LS B# _____ +1 per kit		M111278	 105142	S 09/07/15
				update Bom and add copy of new Bom.	09/07/15			

NOTE: Date & initial all entries

Status	Item ID	Rev	Name	Start Date	Quantity Per	UOM	Scrap %	Route Seq ID	Sort	Date Last Mod	Add Date	Comments
	A3235-020-935		Washer - Counter...	01/01/08	8.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	ALS7-1032-130		Insert	01/01/08	16.0000	Each	0 %	110	0	07/15/09 2:08 PM	06/05/09	
	AN3-10A		Bolt	01/01/08	2.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	AN3-3A		Bolt	01/01/08	8.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	AN3H4A		Bolt	01/01/08	8.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	AN525-10R7		Screw	01/01/08	36.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	AN526C832R14		Screw	07/15/09	8.0000	Each	0 %	110	0	07/15/09 2:08 PM	07/15/09	
	AN5-5A		Bolt	01/01/08	1.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	AN960JD10		Washer	01/01/08	8.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	AN960JD10L		Washer	01/01/08	16.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	AN960JD516		Washer	07/15/09	3.0000	Each	0 %	110	0	07/15/09 2:08 PM	07/15/09	
	D2174-041	E	Web, 205	01/01/08	2.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	D2589	A	Keys, Key Chain,...	01/01/08	1.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	D2985	A1	Label	01/01/08	1.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	D3015-3	B	Locknut	07/15/09	1.0000	Each	0 %	110	0	07/15/09 2:08 PM	07/15/09	
	D3547-1	A	Bracket	07/15/09	1.0000	Each	0 %	110	0	07/15/09 2:08 PM	07/15/09	
	D3550-1	B	Strut	01/01/08	1.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	D3552-7	D	Door Prop	01/01/08	1.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	D3554-7	A	Ball Stud	07/15/09	1.0000	Each	0 %	110	0	07/15/09 2:08 PM	07/15/09	
	MS21042L3		Nut	01/01/08	16.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	MS21042L5		Nut	07/15/09	1.0000	Each	0 %	110	0	07/15/09 2:08 PM	07/15/09	
	MS24694-S67		Screw	01/01/08	7.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	
	MS24694-S69		Screw	01/01/08	1.0000	Each	0 %	110	0	06/05/09 2:45 PM	06/05/09	

# Work Order ID 50276

July 14, 2009 11:16:54 AM



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Item ID: K10021

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Spacepod Hardware Kit (-241)

Start Date: 7/15/09 Start Qty: 4.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/21 *[Signature]*

ME 09-07-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

July 14, 2009 11:16:53 AM

Work Order ID: 50276

Parent Item: K10021RevN/A

Parent Item Name: Spacepod Hardware Kit (-241)


Comments:

Start Date: 7/15/09


Required Date: 7/15/09

Start Qty: 4.00


Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
A3235-020-935  Washer - Countersunk		Purchased	No			110	Each	815.0000	32.0000		9/7/15	SLP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	815	
104156	59	104156
106150	756	

ALS7-1032-130  Insert		Purchased	No			100	Each	3,914.000	64.0000		9/7/15	SLP
--------------------------------------------------------------------------------------------------------------	--	-----------	----	--	--	-----	------	-----------	---------	--	--------	-----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3914	
108606	52	
111529	1862	111529
111779	2000	

AN3-10A  Bolt		Purchased	No			110	Each	127.0000	8.0000		9/7/15	SLP
--------------------------------------------------------------------------------------------------------	--	-----------	----	--	--	-----	------	----------	--------	--	--------	-----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	127	
111119	100	
17566	27	17566

(2) 17566

(42)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries



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July 14, 2009 11:16:53 AM

Work Order ID: 50276

Parent Item: K10021RevN/A

Parent Item Name: Spacepod Hardware Kit (-241)


Comments:

Start Date: 7/15/09


Required Date: 7/15/09

Start Qty: 4.00


Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-3A <i>x8</i>  Bolt		Purchased	No			110	Each	229.0000	32.0000		9/7/15	SL

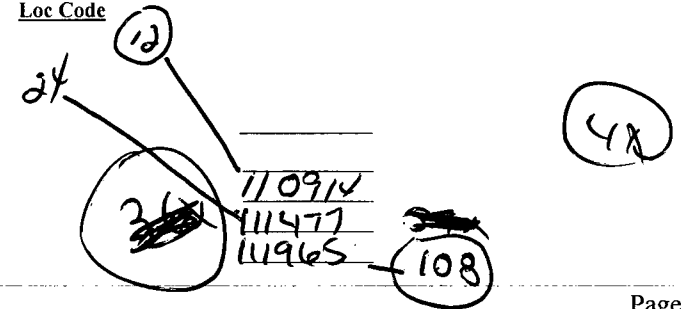
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	229	
111925	229	

AN3H4A <i>x8</i>  Bolt		Purchased	No			110	Each	69.0000	32.0000		9/7/15	SP
---------------------------------------------------------------------------------------------------------------	--	-----------	----	--	--	-----	------	---------	---------	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	69	
107378	19	
111965	50	

AN525-10R7 <i>x36</i>  Screw		Purchased	No			110	Each	268.0000	144.0000		9/7/15	SV
-----------------------------------------------------------------------------------------------------------------------	--	-----------	----	--	--	-----	------	----------	----------	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	268	
110844	36	
110914	12	
111477	100	
111965	120	



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

July 14, 2009 11:16:53 AM

Work Order ID: 50276

Parent Item: K10021RevN/A

Parent Item Name: Spacepod Hardware Kit (-241)


Comments:

Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-5A 		Purchased	No			110	Each	116.0000	4.0000		9/17/15	SP

Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

116

103585

3

110363

13

110865

100

①

110363

AN960JD10 X8



Purchased

No

110

Each

1,211.000

32.0000



9/17/15

SP

Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1211

105442

95

109059

2

109840

23

110985

202

111279

13

111668

876

8

111668

4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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July 14, 2009 11:16:53 AM

Work Order ID: 50276

Parent Item: K10021RevN/A

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 7/15/09

Required Date: 7/15/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10L		Purchased	No			110	Each	7,153.000	64.0000			



Washer

9/7/15

SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

7237

101291

16

104885

153

105793

236

109632

1832

110985

5000

Main Warehouse

ST182

-84

- 109632

-84

(16) 109632

D2174-041RevE x2

Manufactured No



Web, 205

110

Each

8.0000

8.0000



9/7/15

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

48349

8

(2) 48349

(42)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 50276

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Parent Item Name: Spacepod Hardware Kit (-241)

Comments:

Start Date: 7/15/09

Required Date: 7/15/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2589RevA

Manufactured

No

110

Each

35.0000

4.0000



Keys, Key Chain, 350 Hinge

9/14/15 SY

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST

35

46840

35

46840

D2985RevA1

Manufactured

No

110

Each

19.0000

4.0000



Label

9/17/15 SP

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST

19

41341

4

48236

15

41341

D3550-1RevB

Manufactured

No

110

Each

31.0000

4.0000



Door Pop

9/17/15 SP

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST

31

36226

5

45570

6

48367

20

36226  
45570

3x  
1

4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3552-7RevD

Manufactured

No

110

Each

15.0000

4.0000

9/7/15 SP



Door Prop

ST GRAS Strut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

32644

15

32644

MS21042L3

Purchased

No

110

Each

1,777.000

64.0000

9/7/15 SP



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1777

110844

34

111274

743

111668

1000

111274 (16)

MS24694-S67

Purchased

No

110

Each

167.0000

28.0000

9/7/15 @ SP



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

167

101662

13

106166

54

111965

100

106166

(7x)

(4x)

July 14, 2009 11:16:53 AM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 7

July 14, 2009 11:16:53 AM

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Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 7/15/09

Required Date: 7/15/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S69		Purchased	No			110	Each	27.0000	4.0000			



Screw

9/7/15 @ SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	27	
103574	7	
110153	20	

11/15/3 (1)

July 14, 2009 11:16:53 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1		1	X						D350-600-245	DOOR ASSEMBLY LH
	1			X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
1	1	1						X	D350-600-449	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY ✓
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL ✓
1	1	1			1	1	1		D3015-3	LOCK NUT ✓
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**		1**							D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET ✓
1	1	1			1	1	1		D3550-1	STRUT ✓
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD ✓
8	8	8							AN3-3A	BOLT ✓
2	2	2							AN3-10A	BOLT ✓
8	8	8							AN3H4	BOLT ✓
1	1	1			1	1	1		AN5-5A	BOLT ✓
36	36	36							AN525-10R7	SCREW ✓
8	8	8			4	4	4		AN526C832R14	SCREW ✓
7	7	7							MS24694S67	SCREW ✓
1	1	1			1	1	1		MS24694S69	SCREW ✓
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER ✓
8	8	8							AN960JD10	WASHER ✓
16	16	16			1	1	1		AN960JD10L	WASHER ✓
			4	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER ✓
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3) ✓
1	1	1			1	1	1		MS21042L5	NUT ✓
16	16	16							AKS7-1032-130	INSERT ✓
28**	28**	28**							AKS7-1032-130	INSERT

\* PRE-INSTALLED ON D3186-3/-4 SPACEPOD DOOR

\*\* PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD

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Date: 07.02.20

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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								3	M81824/1-2	SPLICE
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*				D3567-1	DECAL
	1**			1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

\* PRE-INSTALLED ON D3186-3/-4 SPACEPOD DOOR

\*\* PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD

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